

# STAMFORD

## S4L1S-D4 Wdg.311 - Technical Data Sheet

### Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100 and AS1359. Other standards and certifications can be considered on request.

### Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.



### Excitation and Voltage Regulators

| Excitation System         |              |       |        |  |                          |
|---------------------------|--------------|-------|--------|--|--------------------------|
| <b>AVR Type</b>           | AS440        | MX341 | MX321  |  |                          |
| <b>Voltage Regulation</b> | ± 1%         | ± 1%  | ± 0.5% |  | with 4% Engine Governing |
| <b>Excitation Type</b>    | Self-Excited | PMG   | PMG    |  |                          |

|   |           |
|---|-----------|
| <b>No Load Excitation Voltage (V)</b>   | 12 - 9    |
| <b>No Load Excitation Current (A)</b>   | 0.7 - 0.5 |
| <b>Full Load Excitation Voltage (V)</b> | 41 - 39   |
| <b>Full Load Excitation Current (A)</b> | 2.3 - 2.2 |
| <b>Exciter Time Constant (seconds)</b>  | 0.105     |

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| Electrical Data   |   |      |      |      |             |      |      |      |
|---|---|------|------|------|-------------|------|------|------|
| Insulation System   | Class H   |      |      |      |             |      |      |      |
| Stator Winding  | Double Layer Lap  |      |      |      |             |      |      |      |
| Winding Pitch   | Two Thirds  |      |      |      |             |      |      |      |
| Winding Leads   | 12  |      |      |      |             |      |      |      |
| Winding Number  | 311   |      |      |      |             |      |      |      |
| Number of Poles   | 4   |      |      |      |             |      |      |      |
| IP Rating   | IP23  |      |      |      |             |      |      |      |
| RFI Suppression   | BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N.<br>Refer to factory for others |      |      |      |             |      |      |      |
| Waveform Distortion   | NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%                               |      |      |      |             |      |      |      |
| Short Circuit Ratio   | 1/Xd  |      |      |      |             |      |      |      |
| Steady State X/R Ratio                                      | 12.29   |      |      |      |             |      |      |      |
|   | 50 Hz   |      |      |      | 60 Hz       |      |      |      |
| Telephone Interference                                      | THF<2%  |      |      |      | TIF<50      |      |      |      |
| Cooling Air   | 0.8 m³/sec  |      |      |      | 0.99 m³/sec |      |      |      |
| Voltage Star  | 380   | 400  | 415  | 440  | 416         | 440  | 460  | 480  |
| kVA Base Rating (Class H) for Reactance Values              | 300   | 300  | 300  | 290  | 344         | 360  | 375  | 375  |
| Saturated Values in Per Unit at Base Ratings and Voltages   |   |      |      |      |             |      |      |      |
| Xd Dir. Axis Synchronous                                    | 3.16  | 2.85 | 2.65 | 2.28 | 3.60        | 3.37 | 3.21 | 2.95 |
| X'd Dir. Axis Transient                                     | 0.20  | 0.18 | 0.17 | 0.14 | 0.22        | 0.21 | 0.20 | 0.18 |
| X''d Dir. Axis Subtransient                                 | 0.14  | 0.13 | 0.12 | 0.10 | 0.15        | 0.14 | 0.13 | 0.12 |
| Xq Quad. Axis Reactance                                     | 2.66  | 2.40 | 2.23 | 1.92 | 3.09        | 2.89 | 2.75 | 2.53 |
| X''q Quad. Axis Subtransient                                | 0.40  | 0.36 | 0.33 | 0.29 | 0.40        | 0.38 | 0.36 | 0.33 |
| XL Stator Leakage Reactance                                 | 0.07  | 0.06 | 0.06 | 0.05 | 0.09        | 0.08 | 0.08 | 0.07 |
| X2 Negative Sequence Reactance                              | 0.27  | 0.24 | 0.22 | 0.19 | 0.28        | 0.26 | 0.25 | 0.23 |
| X0 Zero Sequence Reactance                                  | 0.10  | 0.09 | 0.08 | 0.07 | 0.10        | 0.09 | 0.09 | 0.08 |
| Unsaturated Values in Per Unit at Base Ratings and Voltages |   |      |      |      |             |      |      |      |
| Xd Dir. Axis Synchronous                                    | 3.79  | 3.42 | 3.18 | 2.73 | 4.32        | 4.04 | 3.85 | 3.54 |
| X'd Dir. Axis Transient                                     | 0.23  | 0.21 | 0.19 | 0.17 | 0.25        | 0.24 | 0.23 | 0.21 |
| X''d Dir. Axis Subtransient                                 | 0.17  | 0.15 | 0.14 | 0.12 | 0.17        | 0.16 | 0.15 | 0.14 |
| Xq Quad. Axis Reactance                                     | 2.74  | 2.47 | 2.30 | 1.97 | 3.18        | 2.98 | 2.84 | 2.61 |
| X''q Quad. Axis Subtransient                                | 0.48  | 0.43 | 0.40 | 0.35 | 0.48        | 0.45 | 0.43 | 0.40 |
| XL Stator Leakage Reactance                                 | 0.08  | 0.07 | 0.06 | 0.05 | 0.10        | 0.09 | 0.09 | 0.08 |
| Xlr Rotor Leakage Reactance                                 | 0.12  | 0.11 | 0.10 | 0.09 | 0.14        | 0.13 | 0.12 | 0.11 |
| X2 Negative Sequence Reactance                              | 0.32  | 0.29 | 0.27 | 0.23 | 0.34        | 0.32 | 0.30 | 0.28 |
| X0 Zero Sequence Reactance                                  | 0.12  | 0.11 | 0.10 | 0.08 | 0.11        | 0.11 | 0.10 | 0.09 |

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| Time Constants (Seconds)                                       |   |                         |
|--|---|-------------------------|
| T'd TRANSIENT TIME CONST.                                      | 0.08  |                         |
| T''d SUB-TRANSTIME CONST.                                      | 0.019   |                         |
| T'do O.C. FIELD TIME CONST.                                    | 1.7   |                         |
| Ta ARMATURE TIME CONST.  | 0.018   |                         |
| T''q SUB-TRANSTIME CONST.                                      | 0.0304  |                         |
| Resistances in Ohms ( $\Omega$ ) at 22°C                       |   |                         |
| Stator Winding Resistance (Ra), per phase for series connected | 0.0124  |                         |
| Rotor Winding Resistance (Rf)                                  | 1.05  |                         |
| Exciter Stator Winding Resistance                              | 18  |                         |
| Exciter Rotor Winding Resistance per phase                     | 0.068   |                         |
| PMG Phase Resistance (Rpmg) per phase                          | 1.9   |                         |
| Positive Sequence Resistance (R1)                              | 0.0155  |                         |
| Negative Sequence Resistance (R2)                              | 0.017856  |                         |
| Zero Sequence Resistance (R0)                                  | 0.0155  |                         |
| Saturation Factors   | 400V  | 480V                    |
| SG1.0  | 0.31  | 0.31                    |
| SG1.2  | 1.25  | 1.25                    |
| Mechanical Data  |   |                         |
| Shaft and Keys   | All alternator rotors are dynamically balanced to better than BS6861: Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key. |                         |
|  | 1 Bearing   | 2 Bearings              |
| SAE Adaptor  | SAE 0,0.5,1,2,3   | SAE 0,0.5,1,2           |
| Moment of Inertia  | 4.0771 kgm <sup>2</sup>   | 3.8783 kgm <sup>2</sup> |
| Weight Wound Stator  | 415 kg  | 415 kg                  |
| Weight Wound Rotor   | 361 kg  | 338 kg                  |
| Weight Complete Alternator                                     | 940 kg  | 950 kg                  |
| Shipping weight in a Crate                                     | 1010 kg   | 1010 kg                 |
| Packing Crate Size   | 155 x 87 x 107(cm)  | 156 x 87 x 107(cm)      |
| Maximum Over Speed   | 2250 RPM for two minutes  |                         |
| Bearing Drive End  | N/A   | Ball 6317               |
| Bearing Non-Drive End  | Ball 6314   | Ball 6314               |

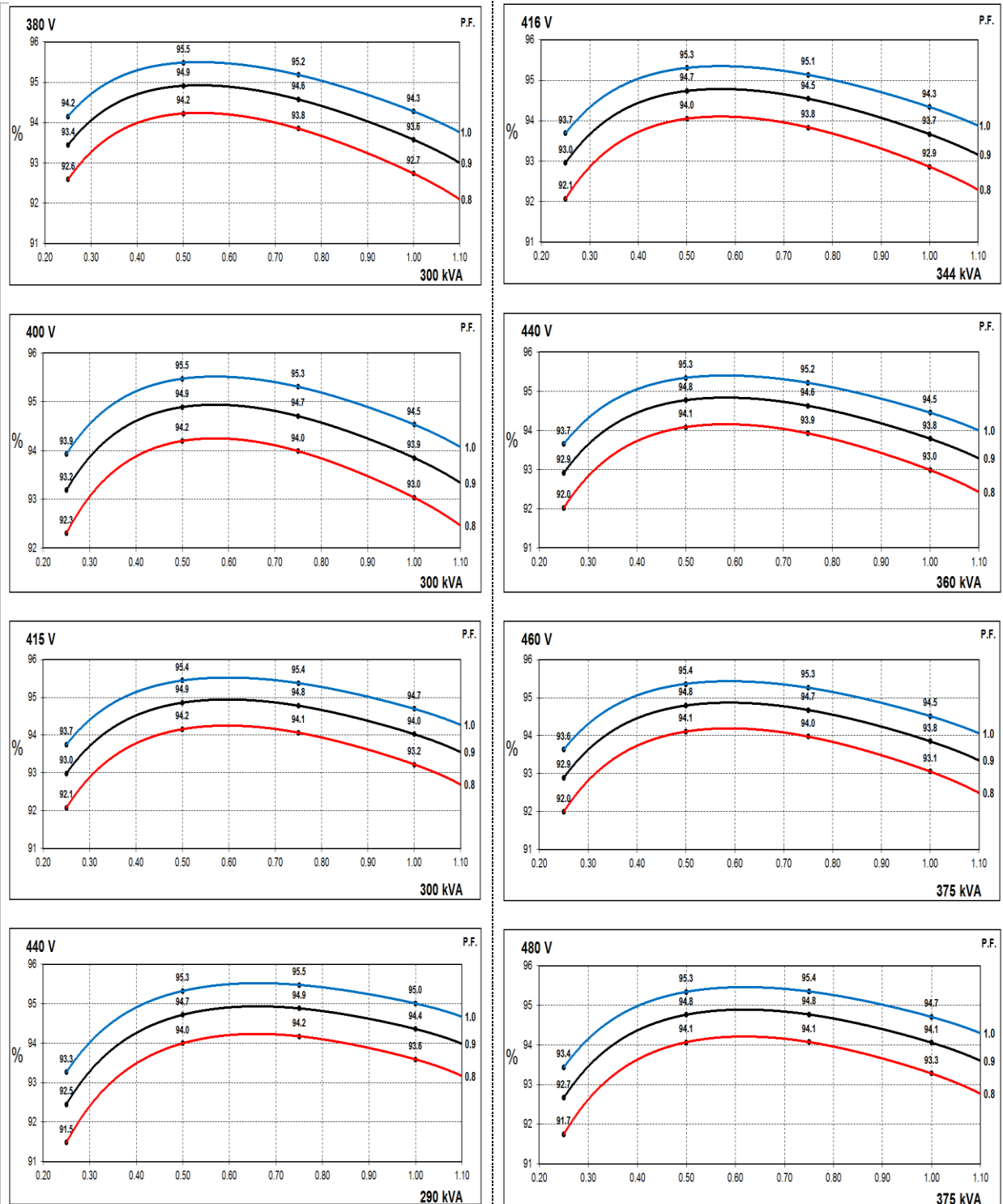
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## THREE PHASE EFFICIENCY CURVES

50Hz

60Hz

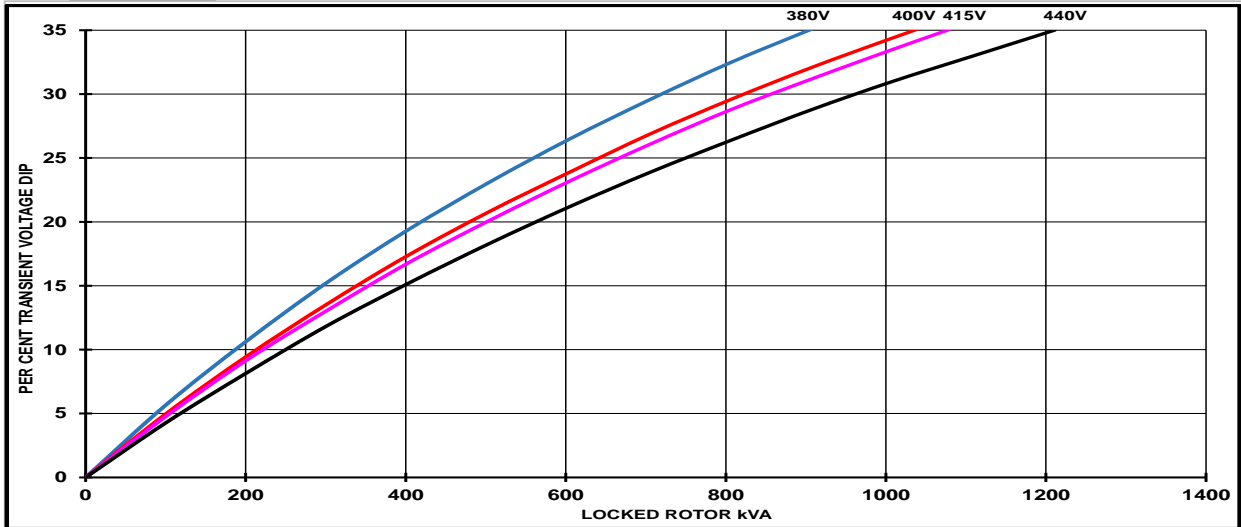


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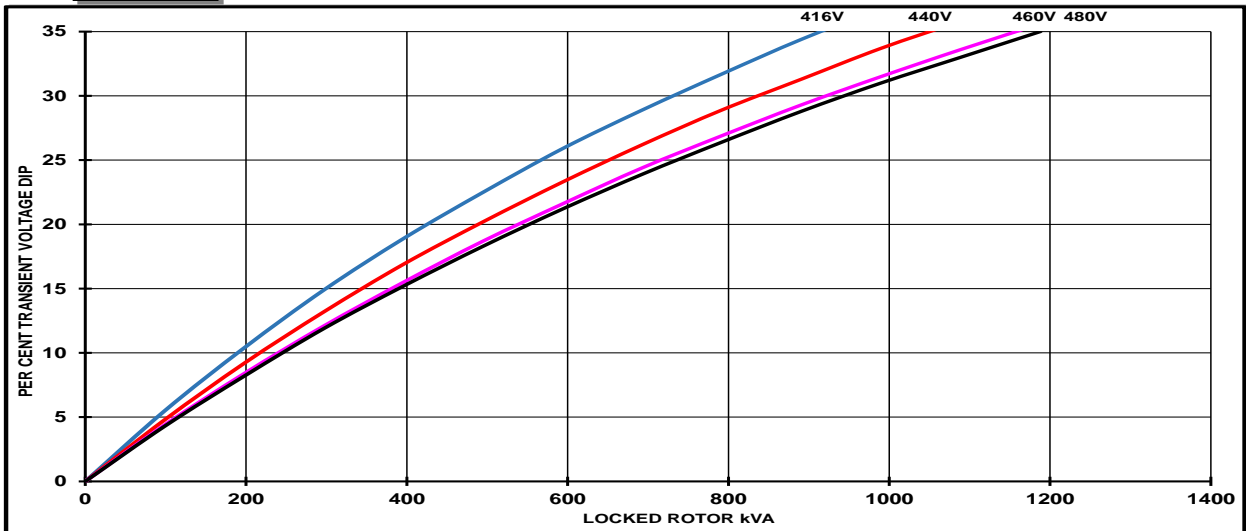
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## Locked Rotor Motor Starting Curves - Separately Excited

**50Hz**



**60Hz**



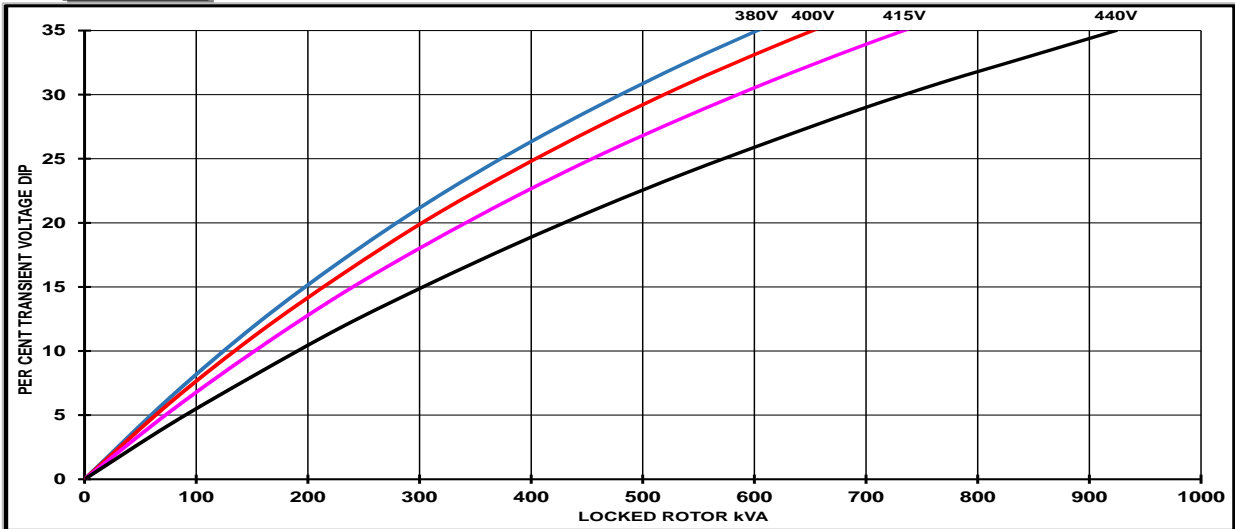
| Transient Voltage Dip Scaling Factor |        | Transient Voltage Rise Scaling Factor         |
|--------------------------------------|--------|---|
| PF                                   | Factor |   |
| < 0.5                                | 1      | For voltage rise multiply voltage dip by 1.25 |
| 0.5                                  | 0.97   |   |
| 0.6                                  | 0.93   |   |
| 0.7                                  | 0.9    |   |
| 0.8                                  | 0.85   |   |
| 0.9                                  | 0.83   |   |

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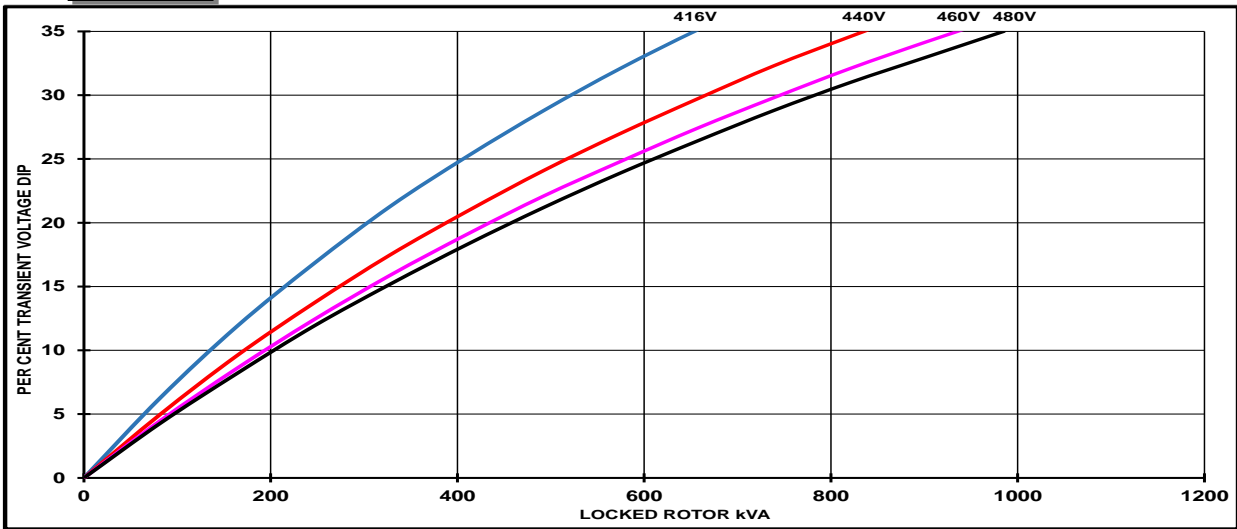
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## Locked Rotor Motor Starting Curves - Self Excited

**50Hz**



**60Hz**



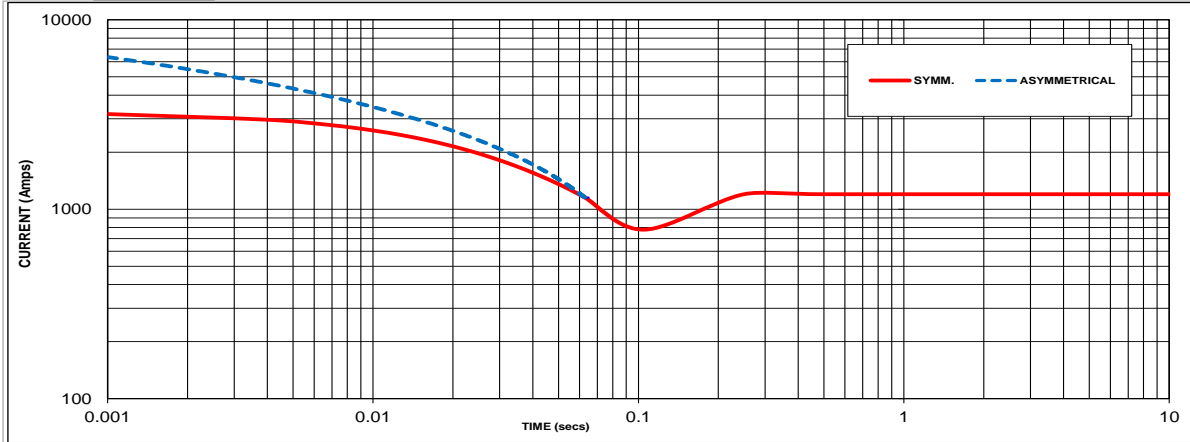
| Transient Voltage Dip Scaling Factor |        | Transient Voltage Rise Scaling Factor         |
|--------------------------------------|--------|---|
| PF                                   | Factor |   |
| < 0.5                                | 1      | For voltage rise multiply voltage dip by 1.25 |
| 0.5                                  | 0.97   |   |
| 0.6                                  | 0.93   |   |
| 0.7                                  | 0.9    |   |
| 0.8                                  | 0.85   |   |
| 0.9                                  | 0.83   |   |

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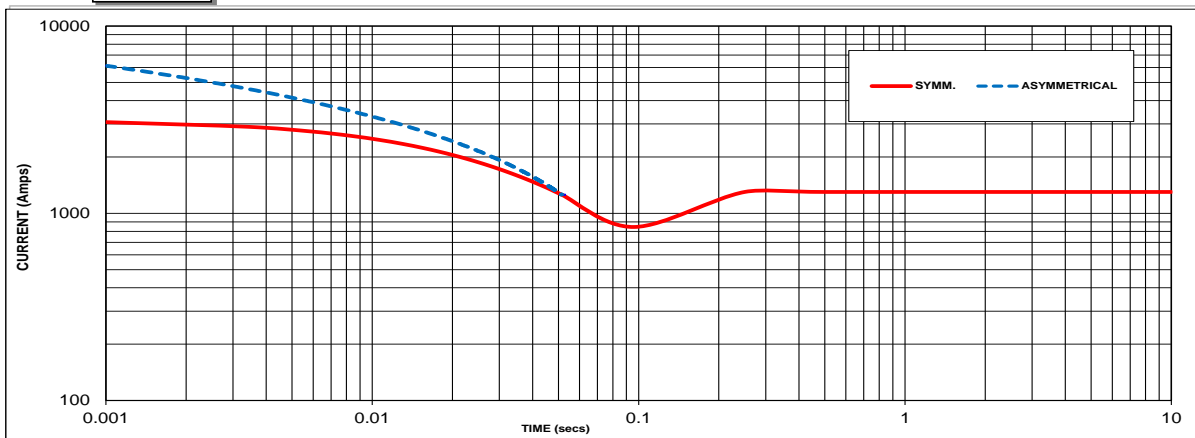
## Three-phase Short Circuit Decrement Curve

**50Hz**



Sustained Short Circuit = 1200 Amps

**60Hz**



Sustained Short Circuit = 1300 Amps

**Note 1**

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

| 50Hz    |        | 60Hz    |        |
|---------|--------|---------|--------|
| Voltage | Factor | Voltage | Factor |
| 380V    | X 1.00 | 416V    | X 1.00 |
| 400V    | X 1.05 | 440V    | X 1.06 |
| 415V    | X 1.09 | 460V    | X 1.10 |
| 440V    | X 1.16 | 480V    | X 1.15 |

The sustained current value is constant irrespective of voltage level

**Note 2**

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

|                         | 3-phase | 2-phase L-L | 1-phase L-N |
|-------------------------|---------|-------------|-------------|
| Instantaneous           | x 1.00  | x 0.87      | x 1.30      |
| Minimum                 | x 1.00  | x 1.80      | x 3.20      |
| Sustained               | x 1.00  | x 1.50      | x 2.50      |
| Max. sustained duration | 10 sec. | 5 sec.      | 2 sec.      |

All other times are unchanged

**Note 3**

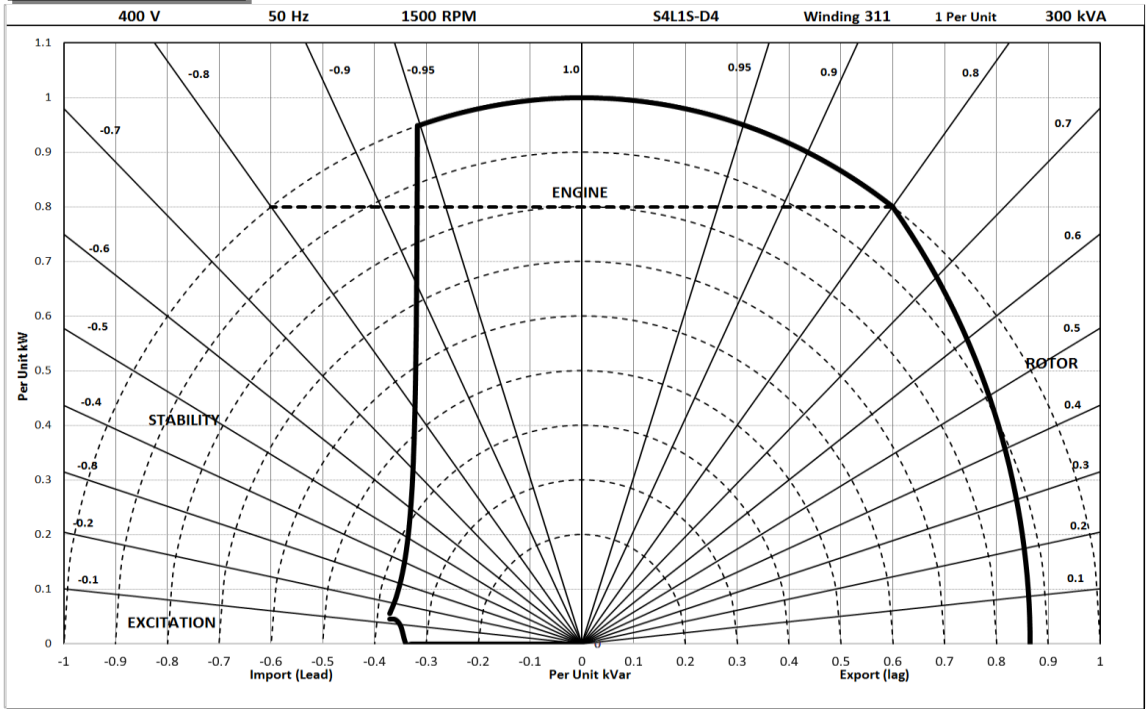
Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection the following multipliers should be applied to current values as shown :  
 Parallel Star = Curve current value X 2  
 Series Delta = Curve current value X 1.732

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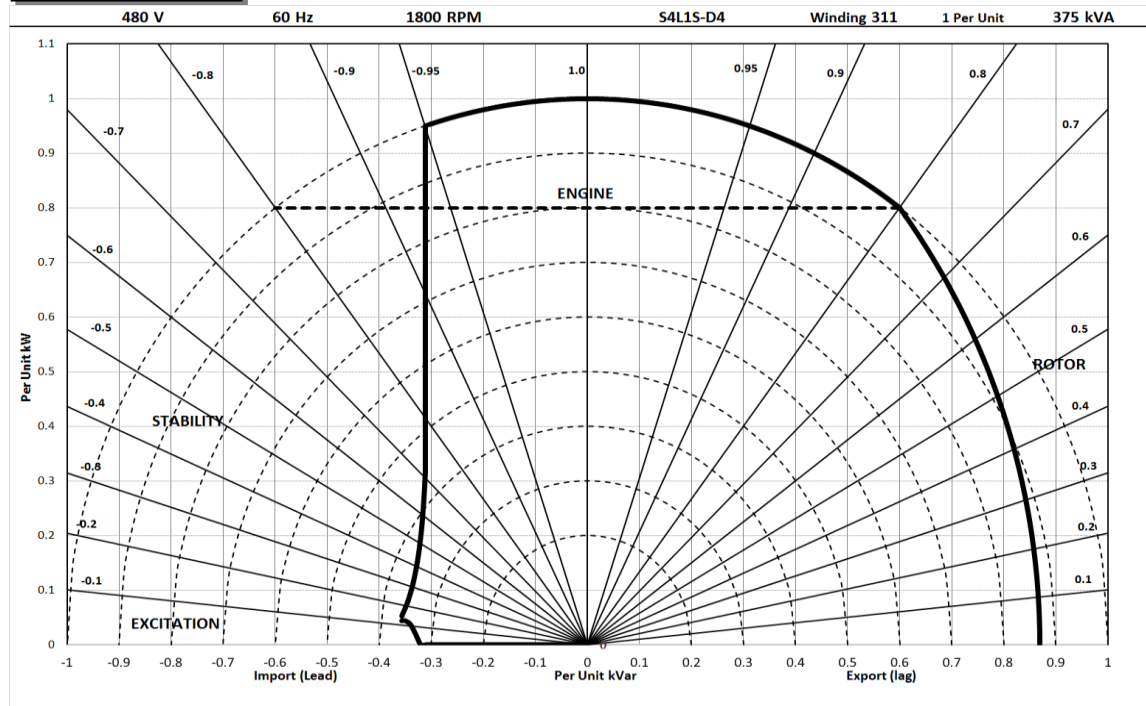
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## Typical Alternator Operating Charts

**400V/50Hz**



**480V/60Hz**



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### RATINGS AT 0.8 POWER FACTOR

| Class - Temp Rise |                 | Standby - 163/27°C |      |      |      | Standby - 150/40°C |      |      |      | Cont. H - 125/40°C |      |      |      | Cont. F - 105/40°C |      |      |      |
|-------------------|-----------------|--------------------|------|------|------|--------------------|------|------|------|--------------------|------|------|------|--------------------|------|------|------|
| <b>50</b><br>Hz   | Series Star (V) | 380                | 400  | 415  | 440  | 380                | 400  | 415  | 440  | 380                | 400  | 415  | 440  | 380                | 400  | 415  | 440  |
|                   | kVA             | 330                | 330  | 330  | 320  | 320                | 320  | 320  | 310  | 300                | 300  | 300  | 290  | 280                | 280  | 280  | 270  |
|                   | kW              | 264                | 264  | 264  | 256  | 256                | 256  | 256  | 248  | 240                | 240  | 240  | 232  | 224                | 224  | 224  | 216  |
|                   | Efficiency (%)  | 92.1               | 92.5 | 92.7 | 93.2 | 92.3               | 92.7 | 92.9 | 93.3 | 92.7               | 93.0 | 93.2 | 93.6 | 93.1               | 93.4 | 93.5 | 93.8 |
|                   | kW Input        | 287                | 285  | 285  | 275  | 277                | 276  | 276  | 266  | 259                | 258  | 258  | 248  | 241                | 240  | 240  | 230  |

|                 |                 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|-----------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| <b>60</b><br>Hz | Series Star (V) | 416  | 440  | 460  | 480  | 416  | 440  | 460  | 480  | 416  | 440  | 460  | 480  | 416  | 440  | 460  | 480  |
|                 | kVA             | 375  | 395  | 415  | 415  | 365  | 385  | 400  | 400  | 344  | 360  | 375  | 375  | 315  | 335  | 345  | 345  |
|                 | kW              | 300  | 316  | 332  | 332  | 292  | 308  | 320  | 320  | 275  | 288  | 300  | 300  | 252  | 268  | 276  | 276  |
|                 | Efficiency (%)  | 92.4 | 92.5 | 92.5 | 92.8 | 92.5 | 92.6 | 92.7 | 93.0 | 92.9 | 93.0 | 93.1 | 93.3 | 93.3 | 93.3 | 93.4 | 93.6 |
|                 | kW Input        | 325  | 342  | 359  | 358  | 316  | 333  | 345  | 344  | 296  | 310  | 322  | 322  | 270  | 287  | 296  | 295  |

#### De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters must be referred to applications.

#### Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (<http://stamford-avk.com/>)

**Note:** Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.



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